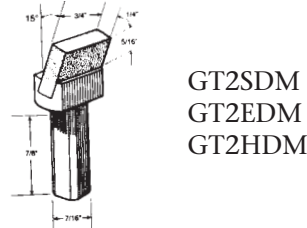
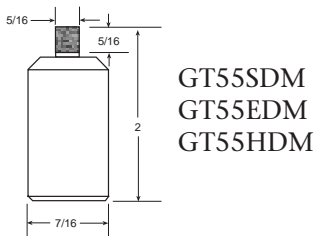
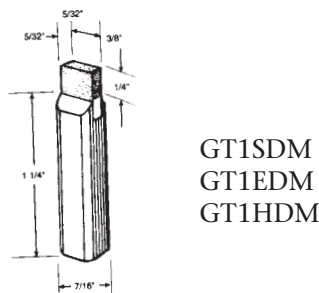
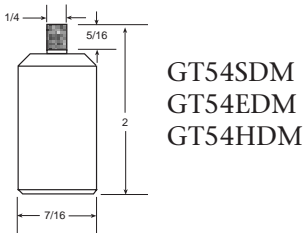
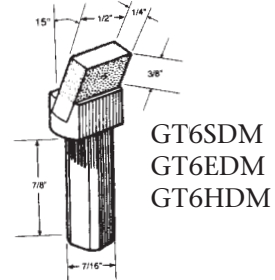
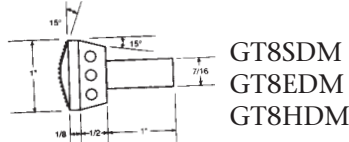
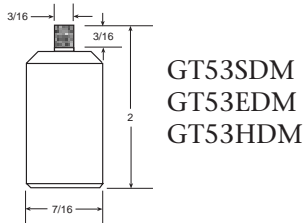
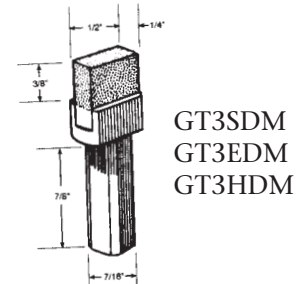
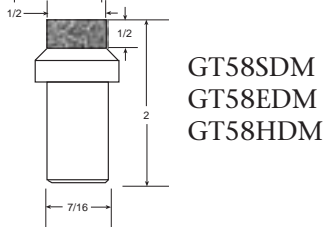
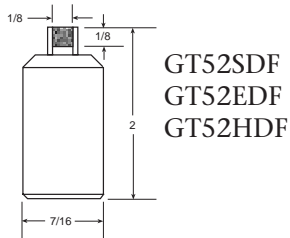
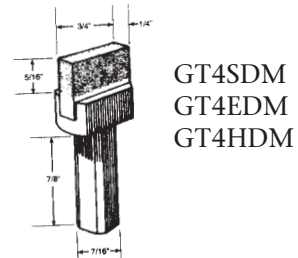
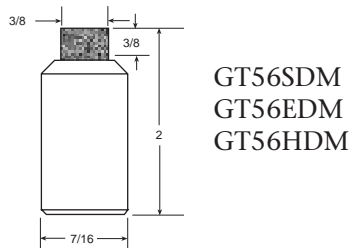
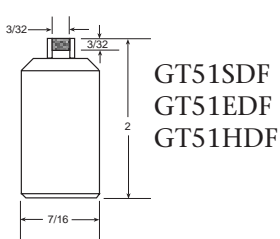


GRIT DRESSER TOOLS

CDT Grit Dressers are tools having uniform diamond distributed in a tough matrix for long life and dependability. These ready to use tools have new diamond points exposed and are ready to yield a rapid, required finish. Additionally, wheel truing and dressing is accomplished with maximum efficiency for more pieces per dress. Grit dressers are the most economical way to dress grinding wheels.

Grit Dresser application suggestions:

- Because of the large diamond section, dressing can be accomplished quickly.
- Normal tool infeed is .001" and can range up to .002"
- Traverse rates can range from 12 IPM to 24 IPM and can go to 40 IPM where the only wheel requirement is stock removal.
- Slower traverse rates result in a wheel face that produces less stock removal and improved finish.
- Faster traverse rates result in a wheel face that produces greater stock removal and a rougher finish.
- When first installing a grit dresser tool, make 4 or 5 passes at .005" infeed to ensure full face contact between the dressing tool and the wheel face.



HOW TO ORDER

	GT2	ED	M	
Style of Shank & Diamond Section	Concentration SD = 75% ED = 100% HD = 125%	Diamond Size VC = Very Course C = Course M = Medium (Standard) F = Fine B1 = for Coarse CBN Wheels B2 = For Fine CBN Wheels	Grit Size of Abrasive Wheel 24, 30, 36 46 60 80, 100	