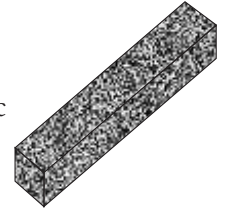


ABRASIVE STONES (DRESSING STICKS)

Used on Resin and Metal Bonded Wheels to condition and true diamond and CBN. Remove metallic buildup, opening the bond for more aggressive cutting action.



How to Use: Soak the stone in coolant or water for a brief time (approx. two minutes). If possible, reduce grinding wheels R.P.M.'s. This will help condition the wheel quicker and better.

Aluminum Oxide		Silicon Carbide	
1/2 x 1/2 x 4	A150	1/2 x 1/2 x 4	C150
	A220		C220
	A320		C320
	A600		C600
1/2 x 1/2 x 6	A150	1/2 x 1/2 x 6	C150
	A220		C220
	A320		C320
	A600		C600

* 1/2 x 1/2 x 4 A220 are standard

Resin Bond Products: Aluminum Oxide

Metal Bond Products: Aluminum Oxide or Silicon Carbide

Superabrasive Wheel Grit Size	Dressing Stick Grit Size Recommended
60 - 80	150
80 - 100	
100 - 120	
120 - 140	220
140 - 170	
170 - 200	
200 - 230	320
230 - 270	
270 - 325	
325 - 400	600
400 - 500	
500 - 600	
600 - 800	
800 - 1000	

DW

GRINDING PINS



RESIN BOND

D	T	S	OAL	DIA. TOOL #	CBN TOOL #
1/8	1/8	1/8	2 1/8	RP2D-125/2	RP2B-125/2
1/8	1/4	1/8	2 1/4	RP2D-125/4	RP2B-125/4
3/16	3/16	1/8	2 3/16	RP2D-187/3	RP2B-187/3
3/16	1/4	1/8	2 1/4	RP2D-187/4	RP2B-187/4
1/4	1/8	1/4	2 1/8	RP4D-250/2	RP4B-250/2
1/4	1/4	1/4	2 1/4	RP4D-250/4	RP4B-250/4
1/4	3/8	1/4	2 3/8	RP4D-250/6	RP4B-250/6
1/4	1/2	1/4	2 1/2	RP4D-250/8	RP4B-250/8
5/16	1/4	1/4	2 1/4	RP4D-312/4	RP4B-312/4
5/16	5/16	1/4	2 5/16	RP4D-312/5	RP4B-312/5
3/8	1/4	1/4	2 1/4	RP4D-375/4	RP4B-375/4
3/8	3/8	1/4	2 3/8	RP4D-375/6	RP4B-375/6
3/8	1/2	1/4	2 1/2	RP4D-375/8	RP4B-375/8
1/2	1/8	1/4	2 1/8	RP4D-500/2	RP4B-500/2
1/2	1/4	1/4	2 1/4	RP4D-500/4	RP4B-500/4
1/2	3/8	1/4	2 3/8	RP4D-500/6	RP4B-500/6
1/2	1/2	1/4	2 1/2	RP4D-500/8	RP4B-500/8
5/8	1/4	1/4	2 1/4	RP4D-625/4	RP4B-625/4
5/8	3/8	1/4	2 3/8	RP4D-625/6	RP4B-625/6
5/8	1/2	1/4	2 1/2	RP4D-625/8	RP4B-625/8
3/4	1/4	1/4	2 1/4	RP4D-750/4	RP4B-750/4
3/4	3/8	1/4	2 3/8	RP4D-750/6	RP4B-750/6
3/4	1/2	1/4	2 1/2	RP4D-750/8	RP4B-750/8
3/4	3/4	1/4	2 3/4	RP4D-750/12	RP4B-750/12
1	1/4	1/4	2 1/4	RP4D-1000/4	RP4B-1000/4
1	3/8	1/4	2 3/8	RP4D-1000/6	RP4B-1000/6
1	1/2	1/4	2 1/2	RP4D-1000/8	RP4B-1000/8

METAL BOND

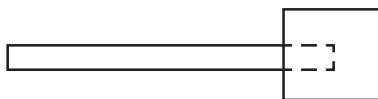
D	T	S	OAL	DIA. TOOL #	CBN #
1/8	3/16	3/32	2	MP1D-125/3	MP1B-125/3
1/8	1/4	3/32	2	MP1D-125/4	MP1B-125/4
1/8	1/4	1/8	2	MP2D-125/4	MP2B-125/4
5/32	3/16	3/32	2	MP1D-156/3	MP1B-156/3
5/32	1/4	1/8	2	MP2D-156/4	MP2B-156/4
3/16	3/16	1/8	2	MP2D-187/3	MP2B-187/3
3/16	1/4	1/8	2	MP2D-187/4	MP2B-187/4
3/16	1/4	3/16	2 1/2	MP3D-187/4	MP3B-187/4
1/4	1/8	1/8	2	MP2D-250/2	MP2B-250/2
1/4	1/4	1/8	2	MP2D-250/4	MP2B-250/4
1/4	1/4	3/16	2 1/2	MP3D-250/4	MP3B-250/4
1/4	1/4	1/4	2 1/2	MP4D-250/4	MP4B-250/4
9/32	1/4	1/8	2	MP4D-281/4	MP4B-281/4
9/32	1/4	3/16	2 1/2	MP2D-281/4	MP2B-281/4
5/16	1/4	3/16	2 1/2	MP3D-312/4	MP3B-312/4
5/16	5/16	3/16	2 1/2	MP3D-312/5	MP3B-312/5
3/8	1/8	3/16	2 1/2	MP3D-375/2	MP3B-375/2
3/8	1/4	3/16	2 1/2	MP3D-375/4	MP3B-375/4
3/8	3/8	3/16	2 1/2	MP3D-375/6	MP3B-375/6
3/8	3/8	1/4	2 1/2	MP4D-375/6	MP4B-375/6
1/2	1/8	3/16	2 1/2	MP3D-500/2	MP3B-500/2
1/2	1/4	3/16	2 1/2	MP3D-500/4	MP3B-500/4
1/2	3/8	1/4	2 1/2	MP4D-500/6	MP4B-500/6
1/2	1/2	1/4	2 1/2	MP4D-500/8	MP4B-500/8
5/8	1/4	1/4	2 1/2	MP4D-625/4	MP4B-625/4
5/8	3/8	1/4	2 1/2	MP4D-625/6	MP4B-625/6
3/4	1/4	1/4	2 1/2	MP4D-750/4	MP4B-750/4
3/4	1/4	1/4	2 1/2	MP4D-750/6	MP4B-750/6
1	1/4	1/4	2 1/2	MP4D-1000/4	MP4B-1000/4
1	3/8	1/4	2 1/2	MP4D-1000/6	MP4B-1000/6
1	3/8	1/4	3	MP6D-1000/6	MP6B-1000/6

DW SHANK

SHANKS

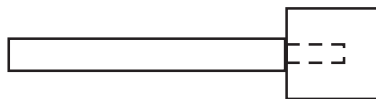
*STEEL
*CARBIDE
*HEAVY METAL

DWB



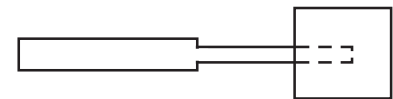
DWB - straight mandrel inserted in wheel

DWF



DWF - shoulder mandrel inserted in wheel

DWK



DWK - stepped mandrel inserted in wheel