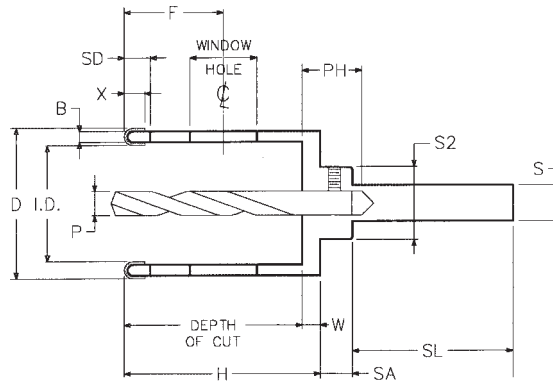


# DIAMOND PLATED PRECISION HOLE SAWS



CATALOG NUMBER	OUTSIDE DIAMETER	STANDARD SHANK SIZE	TWIST DRILL OR PILOT SIZE
HS .500	1/2"	3/8"	1/8"
HS .750	3/4"	3/8"	1/8"
HS .875	7/8"	3/8"	1/4"
HS 1.000	1"	3/8"	1/4"
HS 1.250	1 1/4"	3/8"	1/4"
HS 1.500	1 1/2"	3/8"	1/4"
HS 1.750	1 3/4"	3/8"	1/4"
HS 2.000	2"	3/8"	1/4"
HS 2.250	2 1/4"	1/2"	1/4"
HS 2.500	2 1/2"	1/2"	1/4"
HS 2.750	2 3/4"	1/2"	1/4"
HS 3.000	3"	1/2"	1/4"
HS 4.000	4"	1/2"	1/4"
HS 5.000	5"	1/2"	1/4"

## HOW TO ORDER

HS 2.000 3/8 x UD 40-50

Catalog No. Shank Size Pilot Drill  
 UD = Unplated Drill (Standard) Diamond Grit Size  
 PD = Diamond Plated Drill  
 UP = Unplated Pilot Rod  
 PP = Diamond Plated Pilot Rod

- OUTSIDE DIAMETER:** Shown as catalog number. Any size can be manufactured. Example: HS 1.625 = 1.625" and tolerance can be held this needs to be specified.
- INSIDE DIAMETERS:** I.D. Critical can be supplied. Order example: HS 1.625 I.D. = 1.625 I.D.
- DRILL DEPTH:** 2" standard. Other depths available.
- SHANK:** Standard shank length is 2". Other shank diameters available. Larger shank diameters are always recommended for more stability and to hold tolerances.
- WALL THICKNESS:** Standard .060 blank wall. Other thickness available.
- PILOT:** Unplated drill is standard. Pilot drill or rod can be diamond plated and any size upon request.
- SLOTS/WINDOWS:** All hole saws are slotted and have windows.
- GRIT SIZE:** 40-60 is standard. Other sizes available.